

SECTION 05400 - LIGHT GAUGE METAL FRAMINGS

PART 1 - SCOPE

- A. Work under this section includes light gage steel studs, framing members, joist, purlings and related accessories as indicated on Drawings and specified herein.

1.01 STANDARDS:

- A. Work shall meet the requirements of the following standards.
 - 1. American Iron and Steel Institute (A.I.S.I.) Design of Cold Formed Steel Structural Members, 1980
 - 2. American Welding Society (A.W.S.) D.1.3., 1981 Structural Welding Code - Sheet Steel.
 - 3. American Society for Testing and Materials (A.S.T.M.)
 - 4. American Institute of Steel Construction (A.I.S.C.) Manual of Steel Construction, 8th Edition.
 - 5. All pertinent Federal, State and local codes.
- B. The most stringent requirements shall govern in conflicts between specified codes and standards.

1.02 SUBMITTALS:

- A. Prior to framing fabrication, submit formal fabrication and erect shop drawings for Architect's approval.
- B. Shop Drawings shall indicate:
 - 1. All member gages, spacings and sizes.
 - 2. Shop and field assembly details including cut and connections.
 - 3. Type and location of welds, bolts and fastening devices.

PART 2 - MATERIALS

- A. All studs and/or joists and accessories shall be of the type, size, gauge and spacing shown on the drawings, and shall be manufactured by United States Gypsum Company, Milcor Division of Inryco, Inc. or equal.

- B. All structural members shall be designed in accordance with American Iron and Steel Institute (AISI) "Specification for the Design of Cold-Formed Steel Structural Members," edition.
- C. All framing members shall be formed from corrosion-resistant steel, corresponding to the requirements of ASTM A446, with a minimum yield strength of 40 ksi for SJ and CS-style studs, 33 ksi for CR-runners.
- D. Fabrication:
 - 1. Framing components may be preassembled into panels prior to erecting. Prefabricated panels shall be square, with components attached in a manner as to prevent racking. Members shall be held positively in place until properly fastened.
- E. Prefabricated panels shall be square with components attached in a manner as to prevent racking and to minimize distortion while lifting.
- F. All framing components shall be cut squarely for attachment to perpendicular members, or, as required for an angular fit against abutting members.
- G. Axially loaded studs shall be installed in a manner which will assure that their ends are positioned against the inside of runner web prior to fastening.
- H. Insulation equal to that specified elsewhere shall be provided in all doubled jamb studs and doubled headers not accessible to insulation contractors.
- I. Fastening of components shall be with self-drilling screws or welding. Screws shall be of sufficient size to insure the strength of the connection. Wire tying of components shall not be permitted. All welds shall be touched up with a zinc-rich paint.

PART 3 - EXECUTION

- A. Inspection shall be for proper size to insure members are not bent or in poor condition.
- B. Product Handling:
 - 1. Upon delivery, material shall be protected from rain and snow by impervious covering or shelter.
- C. Trusses shall be securely anchored to the supporting structure as shown on the drawings.

END OF SECTION

SECTION 05500 - MISCELLANEOUS METALS

PART 1 - SCOPE

- A. This Section includes the furnishing and installation of all miscellaneous metal items required for the project as shown on the Drawings and specified herein.

PART 2 - COORDINATION

- A. Coordinate furnishing of items specified hereunder with work of other trades so that progress of related work is not delayed.
- B. Take field measurements at the job as necessary to insure fit.

PART 3 - MATERIALS

- A. Stock or manufacturer's standard items shall be as described under individual item specifications hereunder.
- B. Fabricated items, made especially for this project, shall meet general materials specifications as listed hereunder. Materials shall be of the type, class, temper, etc., which best suit intended uses.
 - 1. Steel shall conform to ASTM Specification A-7 or A-36 for structural steel. Architectural and miscellaneous steel not otherwise indicated or specified shall be mild steel.

Shop Drawings and Data: Show complete details and instructions for fabrication, assembly, and installation. Locate anchor bolts required for installation in other work.

Inserts and Anchorages: Furnish inserts and anchoring devices to be built into other work for installation of miscellaneous metal items.

Steel Plates, Shapes, Bars: ASTM A 36

Tubular Steel Items: Square and rectangular, ASTM A 501; pipe, ASTM A 120.

Cold-Rolled Steel Sheets: ASTM A 366.

Galvanized Steel Sheets: ASTM A 526, with ASTM A 525 G90 zinc coating.

Concrete Inserts: Malleable iron (ASTM A 47) or cast steel (ASTM A 27) inserts, with steel bolts, washers and shims; hot dip galvanized.

Shop Paint: FS TT-P-86, Type 2; or, SSPC-Paint 14. Apply to prepared steel surfaces at rate to provide a 2.0-mil dry film thickness.

Galvanizing: ASTM A 386 for assembled products; A 153 for iron and steel hardware.

Fabrication, General: Use materials of size and thickness shown. Shop-paint all items not specified to be galvanized after fabrication.

Curb Edge Bars: Fabricate of shapes as shown; miter corners and weld joints. Provide anchors 6" from ends of corners and 24" o.c.

Loose Bearing Plates: Provide for steel items bearing on masonry or concrete, as shown. Drill plates to receive anchor bolts.

Miscellaneous Framing and Supports: Provide as required to complete work and not included with structural steel framework.

Steel Pipe Railings: Fabricate to dimensions shown, with smooth bends and welded joints. Use 1-1/2" steel pipe unless otherwise shown.

Installation: Perform cutting, drilling, and fitting required for installation; set work accurately in location, alignment and elevation, measured from established lines and levels. Provide anchorage devices and fasteners where necessary for installation to other work.

PART 4 - SHOP PAINTING AND PROTECTIVE COATING

- A. All ferrous metal shall be properly cleaned and given one shop coat of red lead, zinc chromate, or other approved rust resisting paint. Anchors that are built into masonry or concrete shall be coated with asphalt paint unless specified to be galvanized. Where galvanized or zinc coated metal is required, it shall not be shop primed unless specifically called for, but all abraded places and welding shall be touched up with aluminum paint. No prime coat is required for non-ferrous metal.
- B. Where hot-dip galvanized or hot zinc coating is specified, it shall be done in accordance with the Standard Specifications of the American Hot Dip Galvanizers Association.

PART 5 - FASTENINGS

- A. Welding. Perform all welding in accordance with American Welding Society publication AWS D1.0, latest edition with current supplements and addenda.
 - 1. Welds shall be made only by operators experienced in performing the type work indicated.
 - 2. Welds normally exposed to view in the finished work shall be uniformly made and ground smooth.

3. Where welding is done in proximity to glass or finished surfaces, such surfaces shall be protected from damage due to weld sparks or spatter.
- B. Bolted Screwed, and Riveted Connections. In general, use bolts for field connections only as directed. Provide washers under all heads and nuts bearing on wood. Draw all nuts tight and nick threads of permanent connections to prevent loosening. Use beveled washers where bearing is on sloped surfaces.
1. Where screws must be used for permanent connection in ferrous metal, use flat head type, countersunk.
 2. Where rivets are used, they shall be machine driven, tight, heads centered, countersunk and finished flush and smooth.

PART 6 - MISCELLANEOUS ITEMS

- A. Anchoring Devices. Furnish all miscellaneous metal anchoring devices required to be built into concrete or masonry or welded to steel framing members for anchorage of collateral work which are not specified to be furnished under other sections of the Specifications. Items include, but are not necessarily limited to the following:
1. Anchor bolts for miscellaneous anchorage built into concrete or masonry not furnished under work of structural steel shall be hex-head steel machine bolts of sizes shown in the details, shall conform to ASTM A354, and shall be furnished with nuts and plate washers of size to suit the particular application.
- B. Loose Lintels. Furnish all loose steel angle and/or plate lintels not furnished as part of structural steel under work of Section 05120 as required for support of masonry over openings. Members shall be of sizes shown, and, unless otherwise indicated, shall have minimum bearing at each end of 8".

End of Section